KIOUR

Control device CHILLER / heat pump for 1 or 2 compressors with analog output 0-10 V Models MACON_C2V3 (1st circuit) and MACON_C2B (2nd circuit)

DESCRIPTION

MACON_C2 is a control device for chiller units or heat pumps with 2 circuits. The second circuit (MACON_C2B) has a plastic box for rail mounting and it is connected with the main device via three cables.

MACON_C2 (1st circuit) has the following specifications:

3 analog inputs for measuring temperature with range -50 - 150 °C

SEN 1. Water input circuit 1. Operation thermostat HEATING - COOLING

SEN 2. Water output. Safety thermostat No1. Resistance No1

SEN 3. Defrost control C1 (Compressor 1st)

6 digital inputs:

1st input → Terminal block 11. ON-OFF device from a remote switch

2nd input → Terminal block 12 HEAT-COOL from a remote switch

3rd input → Terminal block 13 HP1. High pressure 1st circuit

4th input → Terminal block 14 LP1. Low pressure 2nd circuit

5th input → Terminal block 15 C1. Thermal of 1st circuit compressor

6th input → Terminal block 16 FLOW SWITCH

6 relay outputs 250 VAC 5 Amp: pump relay, compressor C1, valve V1, resistance R1, fan FAN 1, alarm.

1 Analog output 0-10 Volt → Terminal block 22, 23.

MACON C2B (2nd circuit) has the following specifications:

2 inputs for measuring temperature with range -50 - 150 °C

SEN 4. Water output 2nd circuit Safety thermostat No2. Resistance No2

SEN 5. Defrost C2 control (2nd compressor)

3 digital outputs:

7th Input → Terminal block 17 HP2. High pressure 2nd circuit

8th Input → Terminal block 16 LP2. Low pressure 2nd circuit

9th Input → Terminal block 15 C2. Thermal of 2nd circuit compressor

4 relay output 250 VAC 5 Amp: compressor C2, valve V2, resistance R2 and fan FAN 2

CONNECT TO NETWORK

Main device MACON_C2 can connect to a PC via network RS485 or to a Remote Control via four cables.

- Connect to a PC: CAMIN software can monitor all temperatures, compressors relays, alarm, parameters, while sending SMS and emails in case of an alarm. More than 250 devices can connect to this network.
- > Connect to a Remote Control device: it displays on screen whatever is displayed on the main device and it has full access from the keyboard to the main device. It can be installed up to 500 meters away from the main device.

PARAMETERS

Parameters are separated in two groups: 67 main parameters and 8 secondary parameters (A1-A8). Two of the main and eight of the secondary parameters are easy accessible. The rest require an access code. Check relevant table page 2.

TECHNICAL SPECIFICATIONS

Power supply: 24 VAC/DC 50/60 Hz 5W Connection with terminal blocks 28-16 AWG 1.5 mm² 6 relays 250 VAC 5A Resistive Load στο MACON_C2 4 relays 250 VAC 5A Resistive Load στο MACON_C2B Operation temperature: -10 – +50 °C

Storage temperature: -20 - +80 °C MACON_C2 is mounted on a panel / Dimensions 28x70x75mm MACON_C2B is mounted on a Ω rail / Dimensions 70x90x65mm It is suggested using a safety switch 1A (not included) Maximum consumption for each device 5 Watt

ON/OFF DEVICE

Press for 4 seconds to toggle the device between **ON/ OFF** state if the parameter is set to **Grc=0**.

If the input 11 ON/OFF is activated or the parameters are being programmed, this operation is cancelled.

HEATING - COOLING OPERATION

Press \rightarrow for 4 seconds to toggle the operation between heating and cooling mode if parameter is set to GrH=0.

If the input 10 Heating-Cooling is activated or the parameters are being programmed, this operation is cancelled.

RESET ALARMS

Press v to reset the alarms: this feature is active even during programming the parameters.

PROGRAMMING PARAMETERS

Press 🛶 to enter or exit the parameters menu.

The first parameter "SCo" is displayed and with the \bigwedge , \bigvee we scroll into the parameters menu.

Press **SET** to **display** the parameters value and adjust it with the \wedge , \vee .

Press du to confirm the new value and display the parameters name.

Press **SET** to **cancel** the new value and revert to the parameters name.

NOTE: for safety reasons all parameters as presented to the parameters table are not displayed. We must enter parameter Cod=22 to access full parameters menu.

DISPLAY AND RESET OPERATION HOUR OF COMPRESSORS

Press to display the first parameter SCo. Press to display parameter H 2 which refers to operation hours of compressor 2. By pressing again the next parameter is displayed H 1 which refers to operation hours of compressor 1. By pressing once more parameters H P is displayed which refers to pump hours operation.

Press SET to display the operation hours and press simultaneously to reset the timer. By pressing we confirm the reset.

DISPLAY OF THE TEMPERATURE SENSORS

After we reach parameter **HP**, by pressing , the following parameters are displayed: t5, t4, ... up to t1. Press **SET** to display the temperature of the corresponding sensor (5, 4, 3, 2, 1).

LED OPERATION

C2

The system is activated.

C1 ON when the compressor C1 operates. When it starts blinking then the compressor is set to ON but a timer is active and waits to elapsed.

ON when the compressor C2 operates. When it starts blinking then the compressor is set to ON but a timer is active and waits to elapsed.

C H Cool – system operates in cooling mode.

Heat – system operated in heating mode.

 \triangle Blinks if an alarm is active. x100 ON when the operation hours are x100.

RESET TO FACTORY DEFAULT SETTINGS

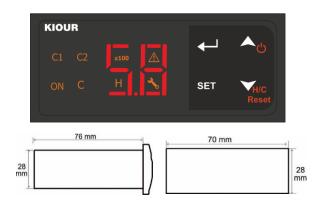
Enter Cod = 31 and press twice ← to restore all parameters value to the default ones.

TABLE 1							
No		METERS – DESCRIPTION	min	max	DEFAULT	U.O.M.	
A1	t1	Temperature sensor N 1 (Input)	-	-	-	°C	
A2	t2	Temperature sensor N 2 (Water output 1)	_	_	-	°C	
A3	t3	Temperature sensor N 3 (deFrost C1)	_	_	-	°C	
A4	t4	Temperature sensor N 4 (Water output 2)	- _	_	_	°C	
A5	t5	Temperature sensor N 5 (deFrost 2)	-	_	-	°C	
A6	HP	Pump operation hours Operation hours: When the symbol x100 is ON, the operation hours:				hours	
A0 A7	H1	Compressor 1 operation hours are x100.	Juis -	_		hours	
A <i>r</i> A8	H2			-	-		
<u>40</u>				-	-	hours	
1	SCo	SET POINT of compressor in Cooling mode	LCL	LCH	10	°C	
2	SHt	SET POINT of compressor in Heating mode	LHL	LHH	20	°C	
3	Cod	Access code: with Cod=22 we access all the following parameters	0	255	0	-	
4	diS	Adjust which sensor is displayed on screen, where 1 = sensor 1, etc.	1	5	11	-	
5	LCL	minimum temperature limit of SCo in Cooling mode	-50	150	-10	°C	
6	LCH	maximum temperature limit of SCo in Cooling mode	-50	150	40	°C	
7	LHL	minimum temperature limit of SHt in Heating mode	-50	150	10	°C	
8	LHH	maximum temperature limit of SHt in Heating mode	-50	150	60	°C	
	-1111	Fan operation	-50	100	00	+ -	
		0 = Fans are always OFF					
	_	1 = Fans are ON when the device is ON.					
9	FoP	2 = Fan is ON when the corresponding compressor is ON	0	3	1	-	
		3 = Fans are ON based on their heating FSH and cooling FSC set points and when the defrost sensor					
		reaches a temperature for the fan to turn ON (in normal operation – not in defrost mode)					
10	FSC	SET POINT of fan in Cooling mode. Operates when parameter FoP=3 .	-50	150	15.7	°C	
11	FSH	SET POINT of fan in Heating mode. Operates when parameter FoP=3.	-50	150	15.7	°C	
12	doP	Defrost operation, where 0 = defrost operation is deactivated and 1 = defrost operation is activated	0	1	13.7	-	
IZ	uor	Defrost operation, where 0 – defrost operation is deactivated and 1 – defrost operation is activated O: defrost ends based only on parameter timer dt3		1	ı	-	
13	dto		0	1	1		
13	นเบ	1: defrost ends when the temperature reaches temperature end deFrost. In the meantime, if timer dt3	0	'	ı	-	
		elapses, defrost ends and an indication dF appears on screen for a few minutes.					
14	dbE	Temperature starting defrost	t -50	150	3.6	°C	
14		When temperature is below dbE for a period of time greater than dt1 with the compressor ON, the defros	1 -50	150	3.0		
		starts.					
1 =	dEn	Temperature ending defrost	E0	150	1E G	°C	
15		When parameter dto = 1 defrost ends when it reaches dEn temperature in time smaller than the maximum	m -50	150	15.6		
10	-IF A	defrost duration.	50	450	40.4	00	
16	dFA	Over this temperature, the fan is ON during defrost	-50	150	16.4	°C	
17	dt1	Time frame in which all defrost requirements must occur in order to start defrost	1	200	1	min	
18	dt2	Minimum time defrost duration, where 1 unit = 10 sec	1	200	1	10sec	
19	dt3	Maximum time defrost duration	1	200	11	min	
20	dt4	Minimum time between two successive defrosts of the same circuit	1	200	1	min	
21	dt5	Minimum time between two successive defrost of the two circuits	0	200	0	min	
22	ASP	Antifreeze ALARM SET POINT, Safety thermostat	-50	60	4	°C	
23	ArE	Antifreeze heater SET POINT, Resistance	-50	60	3.6	°C	
24	Adi	Differential of safety thermostat	0.1	20.0	1.5	°C	
25	Adr	Differential of resistance thermostat	0.1	20.0	1	°C	
26	SE2	Sensor operation No 2, where 0 = sensor deactivated, 1 = sensor activated	0	1	1		
27	SE3	Sensor operation No 3, where 0 = sensor deactivated, 1 = sensor activated	0	1	1	-	
28	SE4	Sensor operation No 4, where 0 = sensor deactivated, 1 = sensor activated	0	1	1	-	
29	SE5	Sensor operation No 5, where 0 = sensor deactivated, 1 = sensor activated	0	1	1	-	
30	AJ1	Sensor 1 offset	-9	15	0	°C	
31	AJ2	Sensor 2 offset	-9	15	0	°C	
32	AJ3	Sensor 3 offset	-9	15	0	°C	
33	AJ4	Sensor 4 offset	-9	15	0	°C	
34	AJ5	Sensor 5 offset	-9	15	0	°C	
35	rCo	Differential of SET POINT in Cooling mode	0.1	25	1	°C	
36	rHt	Differential of SET POINT in Cooling mode	0.1	25	1	°C	
JU	1116	Differential of the second SET POINT	0.1	20	I		
	rS2	When parameter GSP=1 the second compressor operates as follows:					
37		cooling mode: SET POINT of 2nd compressor = set point SCo + rS2 parameter	0.1	25	2	°C	
		heating mode: SET POINT of second compressor = set point Std + rs2 parameter					
		produing mode. OET 1 Ont of second complessor - set point offt - for parameter	1	i		1	
38	tPC	Timer Pump - Compressor: when this timer elapses, the compressor starts after the pump	0	200	3	sec	

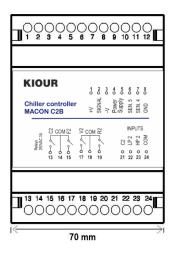
No	PARAI	METERS – DESCRIPTION	min	max	DEFAULT	U.O.M.
40	tF1	Bypass timer of FLOW SWITCH during pump start-up	0	200	5	sec
41	tF2	Bypass timer of FLOW SWITCH during operation	0	200	5	sec
42	too	Timer from ON to ON of the same compressor, where 1 unit = 10 sec	0	200	1	10sec
43	tFo	Timer from OFF to ON of the same compressor, where 1 unit = 10 sec	0	200	1	10sec
44	tdC	Timer from ON to ON between the two compressors	0	200	5	sec
45	tFC	Timer from OFF to OFF between the two compressors	0	200	2	sec
46	Ton	Compressor minimum time ON	0	200	2	sec
47	tLP	Bypass timer for the low pressure of the compressor (LP1) during start-up	0	200	3	sec
48	tAF	Bypass timer of safety thermostat during start-up	0	200	2	sec
49	Gnc	Number of compressors, where 1 = one compressor, 2 = two compressors	1	2	2	-
50	Grc	Remote Control ON-OFF of the system, where 0=OFF, 1=ON	0	1	1	-
51	GrH	Remote Control for heating/cooling operation of the system, where 0=OFF, 1=ON	0	1	1	-
<u> </u>		Compressors operation with one SET POINT or two SET POINTs	Ť		· · · · · · · · · · · · · · · · · · ·	
52	GSP	0 = one SET POINT	0	1	1	_
02	00.	1 = two SET POINTs		·	•	
		Alarm operation				-
		0 = manual alarm reset of the following alarms: HP1, LP1, Safety thermostat 1, FLOW SWITCH, HP2, LP2,			1	
53	GAL	Safety thermostat 2	0	1		
		1 = automatic alarm reset				
		Reverse Pumps				
54	GSu	0 = in cooling mode pumps are OFF and in heating mode pumps are ON	0	1	0	_
		1 = in heating mode pumps are OFF and in cooling mode pumps are ON				
	GFr	Pumps operation				
55		0 = pump always ON	0	1	0	_
		1 = pump starts and stops with the compressors based on timers tPC and tCP.				
56	GLE	out of order	0	255	0	-
57	GPo	Starting-up timer of the compressors during Power-Up	0	200	0	-
	GLC	Compressors sequence				
		0= compressor with the minimum operation hours precedes	_	_	0	
58		1= compressor 1 precedes	0	2	0	-
		2= compressor 2 precedes				
	GFP	Pump operation with Safety thermostat alarm during OFF status of the machine				
59		0 = Pump is OFF and the Safety thermostat relay is activated	0	1	1	-
		1 = Pump is ON and the Safety thermostat relay is activated				
60	trE	Time response of the device on network	30	100	30	-
61	٨٨٨	0 = network is deactivated. 1= Remote Control operation is activated.	0	255	1	
01	Add	Address of the device on network from 1 – 255	0	255	ı	-
62	nCo	0=SLAVE: PC operation	0	1	0	
02	IICO	1=MASTER: REMOTE CONTROL operation and parameter Add = 1	U	ı	U	-
	LLo	Minimum voltage level of the analog output				
63		The analog output has a range between HLo – LLo for a temperature range adjusted by the parameters ArH	0	5	2	\/olt
03		or ArC. For example, if HLo - Llo = 7 and ArH = 3 and SHt = 45 °C, the voltage changes from 3-10 Volt for	0	Э	3	Volt
		42÷45 °C				
64	HLo	Maximum voltage level of the analog output	6	10	10	Volt
65	ArH	Temperature range for the analog output voltage in heating mode	1.0	25.0	3.0	Volt
66	ArC	Temperature range for the analog output voltage in cooling mode	1.0	25.0	3.0	Volt
67	IAO	Reverse analog output signal	0	1	0	Units
68	dEr	Increasing the value reduces the 0-10 Volt signal change speed	1	40	1	Units
		¥ 1				

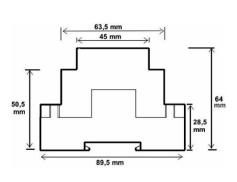
ALA	ALARM TABLE					
1	HP1	ALARM HIGH PRESSURE C1: Stops the operation of compressor C1. By adjusting GAL = 0, alarm reset is manual.				
2	LP1	ALARM COMPRESSOR C1: Stops the operation of compressor C1. Alarm is only automatically deactivated when the cause of the alarm disappears.				
3	C1	ALARM COMPRESSOR C1: Stops the operation of compressor C1. Alarm is only automatically deactivated when the cause of the alarm disappears.				
4	GA1	ALARM FLOW SWITCH: ALARM from the FLOW SWITCH. By adjusting GAL = 0, alarm reset is manual.				
5	FLS	ALARM FLOW SWITCH: ALARM from the FLOW SWITCH. By adjusting GAL = 0, alarm reset is manual.				
6	HP2	ALARM HIGH PRESSURE C2: Stops the operation of compressor C2. By adjusting GAL = 0, alarm reset is manual.				
7	LP2	ALARM LOW PRESSURE C2: Stops the operation of compressor C2. By adjusting GAL = 0, alarm reset is manual.				
8	C2	ALARM COMPRESSOR C2: Stops the operation of compressor C1. Alarm is only automatically deactivated when the cause of the alarm disappears.				
9	GA2	GENERAL ALARM CIRCUIT 2: Stops the operation of compressor C1. Alarm is only automatically deactivated when the cause of the alarm disappears.				
10	Ar1	ALARM SENSOR 1: ALARM analog input No 1. Safety thermostat. (Water input). Sensor malfunction. Alarm is only automatically deactivated when the				
		cause of the alarm disappears.				
11	Ar2	ALARM SENSOR 2: ALARM analog input No 2. Safety thermostat. (Water output). Circuit 1. Sensor malfunction. Alarm is only automatically deactivated				
		when the cause of the alarm disappears.				
12	Ar3	ALARM SENSOR 3: ALARM analog input No 3. Defrost Sensor malfunction. Alarm is only automatically deactivated when the cause of the alarm				
		disappears.				
13	Ar4	ALARM SENSOR 4: ALARM analog input No 4. Safety thermostat. (Water output). Circuit 2. Sensor malfunction. Alarm is only automatically deactivated				
		when the cause of the alarm disappears.				
14	Ar5	ALARM SENSOR 5: ALARM analog input No 5. Defrost. Sensor malfunction. Alarm is only automatically deactivated when the cause of the alarm				
		disappears.				
15	At1	ALARM FROST: ALARM from the Safety Thermostat Circuit 1. At compressor's start-up, the thermostat is deactivated based on parameter timer tAF. By				
		adjusting GAL = 0, alarm reset is manual. ALARM EPOST: ALARM from the Sofaty Thermostat Circuit 2. At compressed a start up, the thermostat is desetivated based on parameter timer tAE. By				
16	At2	ALARM FROST: ALARM from the Safety Thermostat Circuit 2. At compressor's start-up, the thermostat is deactivated based on parameter timer tAF. By adjusting GAL = 0, alarm reset is manual.				
Tho	The alarms are automatically deactivated when the cause of the alarm disappears.					

MACON_C2



MACON_C2B

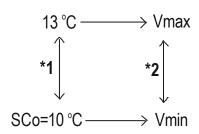




Secondary device model MACON_C2B has two LEDs with the following operations:

- when the LED on terminal block No. 2 starts blinking, the secondary device is in communication with the main device
- when the LED on terminal block No.11 is ON, then the secondary device is under power supply.

ANALOG OUTPUT OPERATION AND ADJUSTMENTS IN COOLING MODE



Parameter IAO = 0: 10°C correspond to Vmin, while 13°C correspond to Vmax

Parameter IAO =1: the analog output signal is reversed as follows: 10°C correspond to Vmax, while 13°C correspond to Vmin

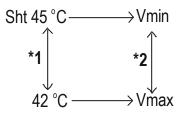
Note 1. The range is set from the parameter ArC = 3°C

Note 2. Analog output voltage (terminal blocks 22, 23, Analog Out) which corresponds to 10 ÷13°C

Vmin. Minimum level of analog output voltage to 10°C, 0 ÷ 5 Volt, which is set from parameter LLo.

Vmax. Maximum level of analog output voltage to 13°C, (6 ÷ 10 Volt), which is set from parameter HLo.

ANALOG OUTPUT OPERATION AND ADJUSTMENTS IN HEATING MODE



Parameter IAO = 0: 45°C corresponds to Vmin, while 42°C corresponds to Vmax

Parameter IAO =1: the analog output signal is reversed as follows: 45 °C correspond to Vmax, while 42 °C correspond to Vmin

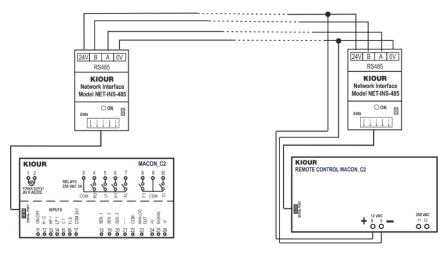
Note 1. The range is set from the parameter ArH = 3°C

Note 2. Analog output voltage (terminal blocks 22, 23, Analog Out) which corresponds to 45 ÷ 42°C

Vmin. Minimum level of analog output voltage to 45°C, 0 ÷ 4 Volt, which is set from parameter LLo.

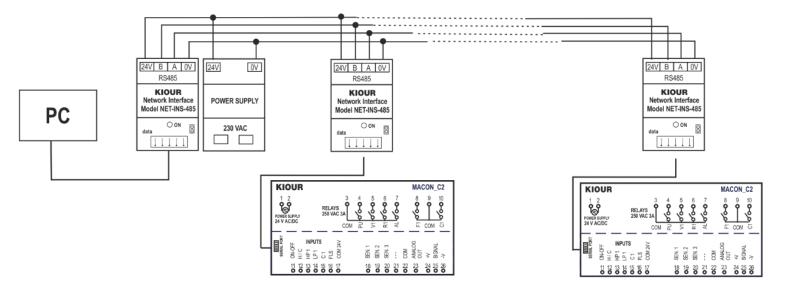
Vmax. Maximum level of analog output voltage to 42°C, (6 ÷ 10 Volt), which is set from parameter HLo.

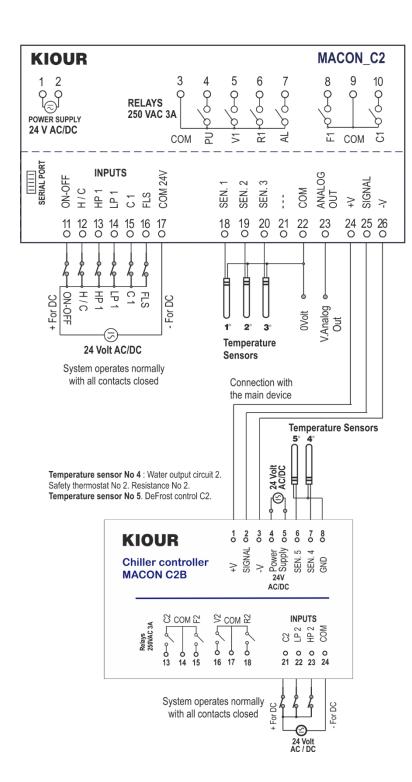
CONNECTING TO THE REMOTE CONTROL



Network power supply: +12-24VDC

CONNECTION TO A PC







Temperature Sensor No 1. Water input circuit 1.
Operation thermostat HEATING-COOLING.
Temperature Sensor No 2. Water output.
Safety thermostat No 1. Resistance No 1.
Temperature Sensor No 3. DeFrost control.

Made in Greece.











ATTENTION: according to safety standards, the device must be properly positioned and protected from any contact with electrical parts. The device must be fastened in such a way that it cannot be removed without the use of tools. Disconnect the main safety switch of the installation before proceeding to any maintenance. Disconnect the power supply of the device before proceeding to any maintenance. Do not place the device near heat sources, equipment containing strong magnets, in areas affected by direct sunlight or rain. Prevent electrostatic discharges and sharp objects from been inserted to the device. Separate signal cables from power supply cables to prevent electromagnetic disorders. Signal cables must never be in the same pipe with the power supply cables.

The device is under two year's guarantee. The guarantee is valid only if the manual instructions have been applied. The control and service of the device must be done by an authorized technician. The guarantee covers only the replacement or the service of the device. KIOUR preserves the right to adjust its products without further notice.